

nuratec

Specifications



	Press force		kN	353
			ton	36
	Bending length		mm	1260
Α	Table length		mm	1400
В	Distance between frames		mm	1300
C	Table width		mm	100
D	Open height		mm	280
Ε	Table height		mm	900
F	Machine depth		mm	1120
G	Cap depth		mm	100
Н	Height from floor		mm	2380
Ι	Ram stroke		mm	150
J	Total depth		mm	1850
Κ	Safety door depth		mm	620
L	Total width		mm	1660
Μ	NC device open width		mm	1150
	Ram Speed	Lower	mm/s	100
		Pressurization	mm/s	20
		Return	mm/s	100
	Power supply capacity		kVA	15
	Weight		ton	3.5

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* Machine appearance may differ to that shown in the catalogue pictures. * All specifications are subject to change without advance notice.

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Realizes high productivity with AC servo motor and ball screw drive!

Ball Screw Press Brake





be effectively performed.

The ram shaft drive enables high-speed movement at 100mm/sec and stable repeatstop accuracy by adopting a ball screw drive mechanism by AC servo motor and ball screw drive. This is a drive method superior in environmental performance including being oilless and noise reduction by the reducer.

- High-speed movement by the ball screw drive
- Stable high repeating accuracy by the ball screw drive
- Environmental performance (oilless and noise reduction by the reducer)



High rigid offset frame

The small C frame gap makes the frame for more rigid and produces more stable bending across the lower table. This is a drive method superior in environmental performance including being oilless and noise reduction by the reducer.





Ball screw drive

Muratec ball screw press break BB4013 is driven by AC servo motor and ball screw mechanism. It has reached high productivity with a fast ram and back gauge plus extremely consistent repeat accuracy.



Back gauge

The high-speed and high accuracy back gauge with an effective stroke of 500mm (standard specification) responds to a variety of bendings.



Safety relay & Safety servo All devises are compatible with 'Safety category level 4'





European tooling.

NC unit operation

Section shape input mode

Enables easy programming by entering section shapes.

Introduces program creation easily even for beginners.

Production running information output

Enables output of production running information to the outside.

Compatible with 3D simulation

Enables display of 3D simulation.

Tool clamp

Also available as an option are tool holders for clamping various dies.



One touch type OPTION

The one touch clamp can clamp any type of





Safety laser light system OPTION

- * The safety category 4 is the highest rank of safety categories specified by the safety control system of international safety standards.
- * Conforms to JIS B 6410 Servo Press safety requirements
- * Satisfies power press mechanical structure standards revised in 2011.