



TOWER

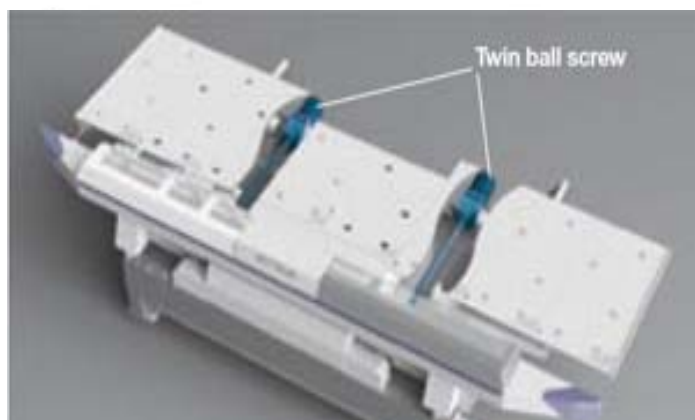
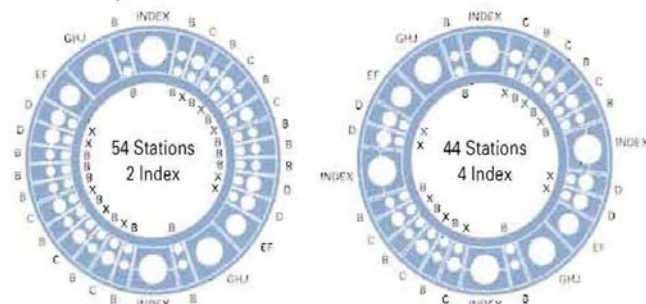
MOTORUM 3048



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Punching Capacity		30 metric ton (299 kN)
Max sheet thickness		6.35 mm (3.2mm Brush Table)
Y-axis stroke		1360 mm
X-axis stroke		2580 mm
Max sheet size (Y x X)	Without repositioning	1250 mm x 2500 mm
	With one reposition	1250 mm x 5000 mm
Throat depth		1340 mm
Max allowable sheet weight		150 kg
Hit rate 1.0t	Punching	510 hpm at 25mm pitch 7mm stroke
	Nibbling	1000 hpm 0.5mm pitch 1.4mm stroke
Simultaneous axis speed		128 m/min
Punching accuracy		+/- 0.1 mm
Index tool speed		100 rpm
Turret Speed		35 rpm

Turret Layout



MACHINES – SERVICE – SPARES – TOOLING – TRAINING

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